

**Q1: What is Thiele modulus?**

**A1:** Thiele modulus gives Relation between catalytic activity and size of particle. The Thiele Modulus was developed to describe the relationship between diffusion and reaction rate in porous catalyst pellets with no mass transfer limitations. This value is generally used in determining the effectiveness factor for catalyst pellets.  
for nth-order irreversible reactions

$$M_T = L \sqrt{\frac{(n+1)k''C_{es}^{(n-1)}}{2D_e}}$$

**Q2: What is the significance of the Thiele modulus in catalysis?**

**A2:** For small  $M_T$  or  $M_T < 0.4$ , we see that  $\eta = 1$ , the concentration of reactant does not drop appreciably within the pore; thus pore diffusion offers negligible resistance. This can also be verified by noting that a small value for  $M_T$  either a short pore, slow reaction, or rapid diffusion, all three factors tending to lower the resistance to diffusion. For large, or  $M_T$  or  $M_T > 4$ , we find that  $\eta = 1/M_T$  the reactant concentration drops rapidly to zero on moving into the pore, hence diffusion strongly influences the rate of reaction. We call this the regime of strong pore resistance

**Q3: What is catalyst effectiveness factor?**

**A3:** Catalyst effectiveness factor is given by

Effectiveness factor,  $\eta = \frac{\text{(actual mean reaction rate within pore)}}{\text{(rate if not slowed by pore diffusion)}}$

$$\eta = \frac{1}{\phi} \left( \text{Coth}3\phi - \frac{1}{3\phi} \right)$$

Where  $\phi$  =Thiele Modulus

1<sup>st</sup> order reaction rate:

Spherical Pellet  $\phi = \frac{R}{3} \sqrt{kS_{app}/De}$

Cylindrical Pellet  $\phi = \frac{R}{2} \sqrt{kS_{app}/De}$

Slab Pellet  $\phi = L \sqrt{kS_{app}/De}$

**Q4:** The chemisorption properties of platinum group metals for CO and H<sub>2</sub> are less pronounced on TiO<sub>2</sub> supports. The chemisorption of H<sub>2</sub> is reduced on Ni/SiC and SiO<sub>2</sub>; formation of Ni–Si alloys is assumed. Which effect could be responsible for this?

**A4:** SMSI = strong metal–support interaction.

**Q5:** What influence do potassium promoters have on acidic cracking catalysts?

**A5:** Acidic cracking centers are neutralized by bases; potassium lowers the coking tendency of Al<sub>2</sub>O<sub>3</sub> supports